



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2432

Job Sheet 181016



Part No: D2432

Job Qty: 20 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/1/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/1/18	8/1/18	0.00	0.00	Start Up Container		18/08/08
120	Waterjet	20 pcs	8/1/18	8/1/18	0.00	5.15	Waterjet 2 OMAX		18/08/08
130	CNC Vertical Machining	20 pcs	8/1/18	8/1/18	0.36	25.67	HAAS 1		
140	QC	20 pcs	8/1/18	8/1/18	0.00	0.00	QC2		
150	QC	20 pcs	8/1/18	8/1/18	0.00	0.00	QC8		
160	Packaging	20 pcs	8/1/18	8/1/18	0.00	0.00	Packaging3		
170	QC21-SA	20 Ea	8/1/18	8/1/18	0.00	0.00	QC21		

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	74 sf (3.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	74	1,173	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 1:12 PM dart.leroux.jason



Container No: S100148



Part: D2432

Job No: 181016

Serial No/Batch: S100148

Revision:

Inspector:

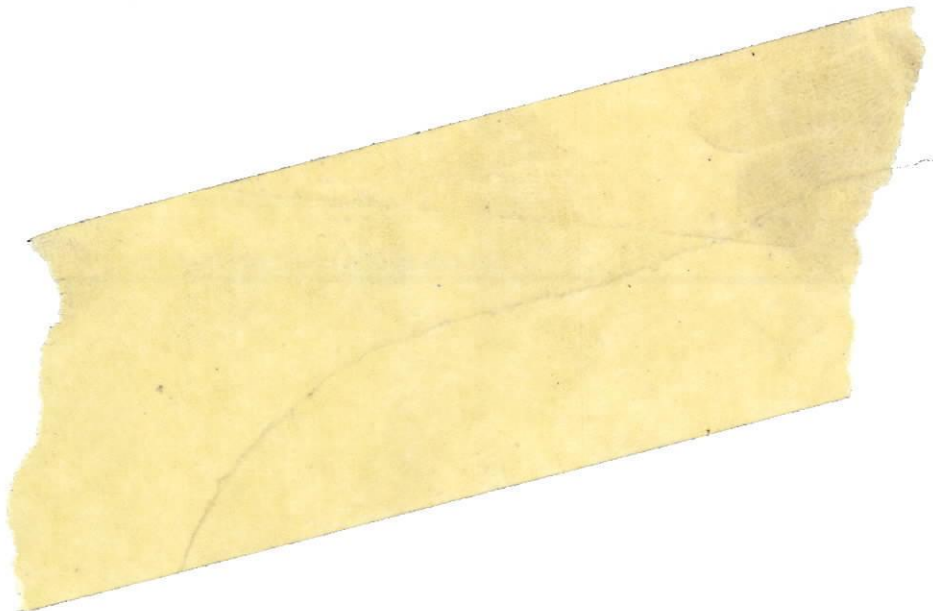
Exp Date:

Instructions: Various STC's

Date: 08/08/18

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DART AEROSPACE LTD		Work Order:	
Description: Bearpaw		Part Number:	D2432
Inspection Dwg: D2432 Rev: H		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	0.065	✓		Vern	
B	0.200	+/-0.030	0.193	✓		"	
C	0.25 x 45°	+/-0.030	0.250	✓		"	
D	R0.250	+/-0.030	0.250	✓		R.G.	
E	0.250	+/-0.010	0.255	✓		Vern	
F	0.625	+/-0.030	0.634	✓		"	
G	0.375	+0.030/-0.010	0.387	✓		"	
H	0.950	+/-0.030	0.960	✓		"	
I	19.000	+/-0.030	19.000	✓		H.G.	
J	Ø0.260	+0.005/-0.000	0.260	✓		Vern.	
K	Ø0.93	+/-0.030	0.930	✓		"	
L	0.30	+0.030/-0.000	0.310	✓		"	
M	23.750	+/-0.030	23.750	✓		H.G.	
N	2.000	+/-0.030	2.000	✓		Vern.	
O	0.38	+/-0.030	0.379	✓		"	
P							
Q							
R							
S							
T							
U							
V							

Measured by: <u>DJP/rm</u>	Audited by: <u>16</u>	Preliminary Approval:
Date: <u>18-08-25</u>	Date: <u>18-9-11</u>	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	<u>[Signature]</u>